

## Introduction

The Nelson/Marvel .22 Conversion Unit for the 1911 style pistols have been designed from the ground up to be the best, most reliable, accurate conversion unit on the market.

We started with a blank sheet of paper and with legendary pistolsmith Bob Marvel at the lead; we took his original design and incorporated all the improvements he has come up with since the introduction of his conversion unit in 1998.

Working with McMillan Machine Company, an ISO9000 compliant company, and using the latest in CAD/CAM technologies and building all the major components with state of the art machinery used for aerospace manufacturing, we believe we have produced the best conversion available. Our conversion unit is great for “plinking” but accurate enough for competition. It is closer in weight and balance to the original 1911 - .45 and fits most standard 1911 holsters.



## Warnings

- Always keep firearms pointed in a safe direction.
- Always treat every gun as if it was loaded.
- Always keep firearms unloaded until ready to shoot.
- Always keep your finger off the trigger until ready to shoot.
- Removing the magazine does not unload the firearm. Always visually check the chamber to confirm it is empty.
- Always wear eye and ear protection when shooting a firearm.
- Always use the correct ammunition for your firearm.
- Never allow your firearm to be used by anyone who has not read this instruction and safety manual.
- Never carry or store your firearm with the hammer in the cocked position.
- Always store your unloaded firearm and ammunition separately, locked if possible, and inaccessible to children and unauthorized persons.

## 2 Year Warranty

Nelson Custom Guns, LLC.(NCG) warrants to the original retail purchaser that each unit manufactured by NCG will be free from defects in material and workmanship for a period of 2 years. NCG obligation under this warranty shall be limited to repairing or replacing at its option any conversion or part thereof returned (Prepaid to Nelson Custom Guns, LLC.) and determined by same to be defective in either material or workmanship. This 2 year warranty does not cover springs, or plastic parts. A \$10.00 handling charge must be included with the returned merchandise for shipping and handling. Contact Nelson Custom Guns, LLC for authorization and instructions to return this unit for repair.

## Statement of Liability

This conversion unit is classified as a firearm accessory and is released by Nelson Custom Guns, LLC (NCG). with the express understanding that NCG is not responsible and assumes no liability in any manner whatsoever for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm accessory, or from its function when used for purposes or subjected to treatment for which it was not designed. NCG. will not honor claims involving this firearm accessory which result from any or a combination of an of the following: a) improper, careless or unsafe handling; b) use of the wrong caliber; c) use of ammunition other than the original high quality commercially manufactured ammunition in good condition; d) unauthorized adjustments, repairs or alterations; e) corrosion or neglect; f) other influences beyond our direct and immediate control. NCG will not honor any claim whatsoever by second or any subsequent owner of this firearm accessory. NCG. will not be held liable for any injury or damages to any person resulting from the use of this firearm accessory for any purpose including civil defense, police activity, hunting dangerous game, or combat. This statement of liability supersedes any other statement of liability, whether expressed or implied.

## *Nelson/Marvel 1911 .22 Conversion Manual*



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